

LAPRENE® 8K6901A60 NERO

LAPRENE®

Product information

Resin Identification	SEBS	ISO 1043
Part Marking Code	>SEBS<	ISO 11469

Rheological properties

Melt mass-flow rate	5 g/10min	ISO 1133
Melt mass-flow rate, Temperature	190 °C	
Melt mass-flow rate, Load	5 kg	

Typical mechanical properties

Tensile stress at 100% elongation	2.3 MPa	ISO 527-1/-2 or ISO 37
Stress at 300% elongation	4.7 MPa	ISO 527-1/-2 or ISO 37
Stress at break	12.1 MPa	ISO 527-1/-2 or ISO 37
Elongation at break, perpendicular	609 %	ISO 527-1/-2 or ISO 37
Shore A hardness, 3s	65	ISO 48-4 / ISO 868
Tear strength, normal	40 kN/m	ISO 34-1

Physical/Other properties

Density	1030 kg/m ³	ISO 1183
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Injection

Drying Recommended	yes
Drying Temperature	80 °C
Drying Time, Dehumidified Dryer	2 h
Melt Temperature Optimum	180 °C
Min. melt temperature	170 °C
Max. melt temperature	190 °C
Screw tangential speed	≤15 m/s
Mold Temperature Optimum	30 °C
Min. mould temperature	20 °C
Max. mould temperature	40 °C

Characteristics

Processing	Injection Moulding
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Additional information

Processing Notes

Pre-Drying

2h@80C

Storage

Laprene must be stored indoors in the original, unopened and undamaged packaging, away from direct sunlight, moisture and heat.